**TOOLS REQUIRED:**

- Drill
- #2 Screwdriver
- Measuring Tap
- 3/32 Bit
- #2 Screwdriver

**ESTIMATED ASSEMBLY TIME:**

45 MIN

**CARE AND MAINTENANCE:**

Clean with a damp cloth and wipe parts dry.

**4PIL SERIES PILASTER DRAWER BOX SYSTEM INSTRUCTIONS**

**INSTALLATION INSTRUCTIONS**

**VIDEO INSTRUCTIONS:** [WWW.REV-A-SHELF.COM/VIDEOS](http://WWW.REV-A-SHELF.COM/VIDEOS)

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**Parts List**

<table>
<thead>
<tr>
<th>No.</th>
<th>Description</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Pilaster Uprights (front of cabinet)</td>
<td>2</td>
</tr>
<tr>
<td>2</td>
<td>Pilaster Uprights (back of cabinet)</td>
<td>2</td>
</tr>
<tr>
<td>3</td>
<td>#8 x 3/4” Deep Thread Screws (Screw Pack #059)</td>
<td>8</td>
</tr>
<tr>
<td>4</td>
<td>#6 x 1/2” Wood Screws (Screw Pack #084)</td>
<td>8</td>
</tr>
<tr>
<td>5</td>
<td>Upright Safety Cap</td>
<td>4</td>
</tr>
<tr>
<td>6</td>
<td>Slide button/screw set</td>
<td>2/ Set</td>
</tr>
<tr>
<td>7</td>
<td>BLUM® Slides</td>
<td>1</td>
</tr>
<tr>
<td>8</td>
<td>Wood Box (Short)</td>
<td>1 or 2</td>
</tr>
<tr>
<td>9</td>
<td>Wood Box (Tall)</td>
<td>1</td>
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<tr>
<td>10</td>
<td>BLUM® Triggers</td>
<td>2/Set</td>
</tr>
<tr>
<td>11</td>
<td>Wood Pegs (Tall Box Only)</td>
<td>5</td>
</tr>
<tr>
<td>12</td>
<td>Wire Dividers</td>
<td>5</td>
</tr>
</tbody>
</table>
INSTALLING THE PILASTER UPRIGHTS

STEP 1

Refer to the included template to attach your Pilaster Upright Kit. (See Fig 1.1)

Before attaching the L-bracket to the wall with the provided #8x3/4 phillips truss head deep thread screws, ensure the machine screws that attach the uprights to the bracket are loose. (See Fig 1.2)

ATTACHING THE BUTTONS

STEP 2

Each slide set is to be fitted with 1 pilaster button kit. Using the 4 screws and buttons included, attach the buttons through the indicated holes shown. (See Fig 2)

NOTE: The slides used in the Rev-A-Shelf Pilaster System are BLUM 563H53301B

FIGURE 1.1

FIGURE 1.2

FIGURE 2

SECURE BUTTONS WITH PROVIDED SCREWS

SLIDE BUTTON POSITIONS

ENSURE ALL SCREWS ARE LOOSE

L-BRACKET

L-BRACKET

FIGURE 2
**INSTALLATION INSTRUCTIONS: PILASTER DRAWER BOX SYSTEM**

**STEP 3**

Locate the desired hole locations for the pilaster buttons to be inserted.

Insert the button attached to the rear of the slide into the back Pilaster Upright slot. Drop the front slide button into the center of the front upright slot and press down to secure the slide. (See Fig 3)

**STEP 4**

With the wood box upside down, locate the front of the box by identifying the pre-drilled holes. Ensure the triggers are on the correct side before attaching the 4 #6x1/2 phillips pan head deep thread wood screws. (See Fig 4)

Once the triggers are attached, place the wood box on top of the BLUM® slides and slowly push the wood box back. When the slides have fully engaged, you will hear a click sound (See Fig 5). At this point, tighten the screws connecting the uprights to the L-Brackets from Step 1 (See Fig 1.2).

NOTE: You will also use these triggers to disengage the wood boxes from the pilaster system when necessary.

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**FIGURE 3**

**FIGURE 4**

**FIGURE 5**
Upright Extension Instructions

Step 5

NOTE: If you don’t intend on extending the pilaster system as shown in Figure 6, please skip to Step 6.

Please ensure you have enough vertical space in your cabinet/pantry before continuing (See Fig 6).

Remove the two top screws from the lower set of Pilaster Uprights (See Fig 7).

Stack the new Pilaster Upright on top of the bottom one and attach uprights using the previously removed screws.

Attach the top Pilaster Upright to the wall using the wood screws provided.

Step 6

Place the end caps on the top of the uprights (See Fig 8.2).

Remove the two top screws from the lower set of Pilaster Uprights (See Fig 7).

Stack the new Pilaster Upright on top of the bottom one and attach uprights using the previously removed screws.

Attach the top Pilaster Upright to the wall using the wood screws provided.

NOTE: This dimension assumes you have a tall wood box on the top of your extended pilaster system.

Remove the screws that attach the four extension brackets to the top of any pilaster uprights that aren’t currently being used as extensions (See Fig 8.1).

Place the end caps on the top of the uprights (See Fig 8.2).